DUALPROOF S COMPOSITE WATERPROOFING MEMBRANE

Composite waterproofing membrane with self-healing properties

PRODUCT DESCRIPTION

The Composite Sheet Waterproofing Membrane DualProof S consists of a PVC-sealing membrane co-extruded with an innovative swelling non-woven. The special feature of this non-woven is its swelling polymers which swell in contact with water, are water-absorbing and equipped with self-healing properties. Pre-applied, the DualProof S forms a strong mechanical bond with the freshly poured concrete. This prevents any lateral water migration between the membrane and the cured concrete.

APPLICATION AND APPLICATION AREAS

DualProof S may be used in all applications where reinforced concrete structures must be protected against groundwater and contaminants. It is suitable for external, single layer structural waterproofing of floor slabs and exterior concrete wall surfaces against soil moisture and non-pressurized and pressurized water. DualProof S is a Composite Waterproofing Membrane suitable for pre- as well as post-applied use.

Amongst others the application areas include:
- Complementary measure for high-quality below grade structural waterproofing according to BS 8102:2009 (combination of Type A and Type B waterproofing).
- Suitable for the sealing of prefabricated concrete elements
- Complementary measure for the protection of construction-, crack inducer-, and expansion joints (DualProof S is not suitable as a single measure for the sealing of expansion joints)
- Protects concrete against chemical stresses, e.g. aggressive ground water
- Barrier against radon and radon gas

HOW DOES DUALPROOF S WORK?

Pre-applied, the strong sealing capacity of DualProof S is obtained through 3 functions:
The first sealing function lies in the PVC-membrane. The second sealing function is achieved through the PP-fleece which forms a permanent, strong mechanical bond with the freshly poured concrete thus preventing any water from tracking between the membrane and the concrete. The third sealing function is only activated if the membrane is damaged and the incoming water activates the swelling non-woven geotextile creating an extremely tight, gel-like film which permanently seals the concrete structure.

When used post-applied, DualProof S has two sealing functions:
The first sealing function lies in the PVC-membrane. The second sealing function is by the swelling non-woven which upon contact with water actively seals any damages.
Note: loose laid post-applied DualProof S needs a minimum backfilling / soil pressure of 150 kg/m²

CHARACTERISTICS AND ADVANTAGES

- DualProof S can be used both pre- and post-applied.
- Provides all Grades of Protection according to EN 13967 and BS 8102 (Type A / Combination Type A and B)
- Fast and easy to install
- The combination of swelling non-woven and flexible PVC-membrane turns DualProof S into a breathable and fail-safe, state-of-the-art waterproofing unity.
- Excellent application properties, overlaps can be either adhered or welded.
- The high-performance PVC-membrane can be easily and economically connected/thermally welded to existing sealing products and waterstops.
Protects concrete against chemical attack (like salt and sulphate)
May be used in salt water conditions
Working temperature between -5 and +50 °C (without additional application requirements)
Highly flexible waterproofing and crack bridging in case of concrete cracks caused by strength and shrinkage through the formation of a mechanical bond with the freshly poured concrete
Compatible with bitumen
Self-healing properties of the swelling fleece offers reliable protection even when installed subsequently

APPROVALS

CE Marking DIN EN 13967
German DIN 18195 Standard - new DIN 18533
German DIN SPEC 20000-202 approved
General German Test Report PG-ÜBB / abP
British standard BS 8102:2009 and Kiwa Certificate (BDA Certificate)

FORM OF DELIVERY

DualProof S rolls are each wrapped in foil and delivered with a one-sided PVC-edge.

<table>
<thead>
<tr>
<th>ARTICLE-NUMBER</th>
<th>ROLL WIDTH</th>
<th>ROLL LENGTH</th>
<th>PACKAGING UNIT</th>
<th>OVERLAPS</th>
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</thead>
<tbody>
<tr>
<td>DUALPROOF S 1,2</td>
<td>25-228</td>
<td>2,16</td>
<td>7 ROLLS / PALLET</td>
<td>PVC-EDGE 50 / 100 MM</td>
</tr>
<tr>
<td>DUALPROOF S 2,0</td>
<td>25-240</td>
<td>2,16</td>
<td>7 ROLLS / PALLET</td>
<td>PVC-EDGE 100 MM</td>
</tr>
</tbody>
</table>

DualProof S Membrane rolls are individually wrapped in foil.
DualProof S Membrane should be stored in its original packaging. They should be kept dry and protected from direct sunlight, snow, ice, water, heat or heat sources. The storage temperature should be between + 5 °C and + 30 °C.
Do not stack any sharp items or additional pallets on top the DualProof S Membrane during transport and storage.

Do not stack any sharp items or additional pallets on top of the product for transport and storage.
Appropriate load-securing measures must be taken for transport

TECHNICAL DATA

<table>
<thead>
<tr>
<th></th>
<th>ACCREDITATIONS</th>
<th>ACCORDANCE WITH DIN SPEC 20000-202</th>
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</thead>
<tbody>
<tr>
<td>DUALPROOF S 1,0</td>
<td>GENERAL BUILDING TEST CODE CERTIFICATE, EN13967</td>
<td>NOT RELEVANT</td>
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<tr>
<td>DUALPROOF S 1,2</td>
<td>STANDARD EN13967, DIN SPEC 20000-202</td>
<td>BA PVC-P-1,2-BV-K-PPV-100</td>
</tr>
<tr>
<td>DUALPROOF S 2,0</td>
<td>STANDARD EN13967, DIN SPEC 20000-202</td>
<td>BA PVC-P-2,0-BV-K-PPV-100</td>
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<tr>
<td>Product Type</td>
<td>DualProof S</td>
<td></td>
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<tr>
<td>--------------</td>
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<tr>
<td>Type</td>
<td>DualProof S 1,2; DualProof S 2,0</td>
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<tr>
<td>Intended use</td>
<td>EN 13967 – Flexible membrane for waterproofing (Building)</td>
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<tr>
<td>Type A and Type T</td>
<td>Waterproofing membrane with moisture barrier and groundwater barrier</td>
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<tr>
<td>Material</td>
<td>PVC-P Membrane + PP-Swelling Non-Woven</td>
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</tbody>
</table>
| Visible defects | DualProof S 1,2  
No visible defects  
Passed  
EN 1850-2  
DualProof S 2,0  
| Straightness | DualProof S 1,2  
≤ 75 mm / 10 m  
Passed  
EN 1848-2  
DualProof S 2,0  
| Mass | DualProof S 1,2  
1,580 kg/m²  
(+ 10% / - 5%)  
EN 1849-2  
DualProof S 2,0  
2,550 kg/m²  
(+ 10% / - 5%)  |
| Thickness | DualProof S 1,2  
1,2 mm  
2,0 mm  
DualProof S 2,0  
1,6 mm  
2,4 mm  
(+ 10% / - 5%)  |
| Watertightness against water | DualProof S 1,2  
690 kPa  
ASTM D 5385  
DualProof S 2,0  
60 kPa / 24h  
Tight  
EN 1928 (B)  
500 kPa / 72h  |
| Durability against artificial aging | DualProof S 1,2  
12 Wochen / 70 °C; 60 kPa  
Tight  
EN 1296  
EN 1928 (B)  
DualProof S 2,0  
| Durability against chemicals | DualProof S 1,2  
28 d / +23 °C;  
60 kPa / 24h; 500 kPa / 72h  
Tight  
EN 1847  
EN 1928 (B)  
DualProof S 2,0  
Ca(OH)₂ / H₂SO₄ / NaCl  |
| Compatibility with bitumen | DualProof S 1,2  
60 kPa / 24h; 500 kPa / 72h  
Tight  
EN 1548  
EN 1928 (B)  
DualProof S 2,0  
| Watertightness in case of subsequent cracks | DualProof S 1,2  
DualProof mechanical bond with freshly poured concrete  
6,9 bar / ≥ 3,2 mm  
6,9 bar / ≥ 3,2 mm  
Tight  
ASTM D 5385  
DualProof S 2,0  
| Root resistance | DualProof S 1,2  
Membrane and overlapping  
Passed  
DIN CEN/TS 14416  
DualProof S 2,0  
|
## ADDITIONAL INFORMATION

DualProof S can be used in saline or alkaline environments due to its chemical resistance. In addition, the raw material PVC has a very slow decomposition time. The basic materials PP and PVC are thermoplastics known for their recyclability. Please see the DualProof installation guideline for detailed application instructions.

### Surface Preparation

All surfaces onto which the DualProof S Membrane is to be applied should be sound, solid and free from gaps or voids that are greater than 12mm. All corners, up-stands, pipe / service penetrations, etc. must be detailed correctly (please consult our Technical Department for further advice) prior to the application of the membrane.

DualProof S is designed for use with structural reinforced concrete. The concrete should be designed by a Structural Engineer to EN 1992. Please ensure that the concrete is placed and cured correctly, and that all non- movement construction joints are detailed with CEMflex Active Waterstop.

### Application of DualProof S Membrane

DualProof S should be placed onto the properly prepared substrate, with the PP-Fleece facing towards the concrete which is to be waterproofed. The edges of the membrane should be overlapped by a minimum of 50mm and the ends of the rolls staggered by a minimum of 300mm. All overlaps should be sealed using either DualProof CEM 805 Adhesive, or by using suitable heat-welding equipment. The installed membrane should be inspected for damages prior to the placement of the...
concrete. In the unlikely event of damage occurring to the membrane, repairs may be completed by simply placing a patch of membrane over the damaged area and bonding with DualProof CEM 805 Adhesive.

The installed membrane may be cleaned using a soft brush or a low-pressure system using cold water if required. All standing water or any construction debris must be removed from the membrane prior to placing the concrete.

**General Advice**

Application temperature: -5°C - +50°C. The above-mentioned temperatures constitute the generally valid area in which no additional measures need to be taken during application.

**Environment and Health**

This product does not represent a hazardous substance within the meaning of the EU Hazardous Substances Regulation. A safety data sheet for transport, placing on the market and use is available on request.

**Dangers and Safety**

The essential safety, toxicological, physical and ecological data for the handling of DualProof S can be taken from the product-specific safety data sheets.

**Data**

All technical data stated in this product data sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

**Disclaimer**

All above mentioned information concerning BPA products, especially any recommendations and advice relating to the application and use of BPA products are given in good faith based on BPA’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with BPA’s recommendations.

In practice, the differences in materials, actual site conditions and other factors outside are such that no warranty nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product’s suitability for the intended application and purpose before proceeding with the full application of the products. BPA reserves the right to change the properties of its products without notice. Users must always refer to the most recent issue of the Data Sheet for the product concerned, copies of which will be supplied on request. All sales of BPA products are subject to our current terms and conditions.

**Local Restrictions**

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local product data sheet for the exact description of the application fields.